

Fig. 3

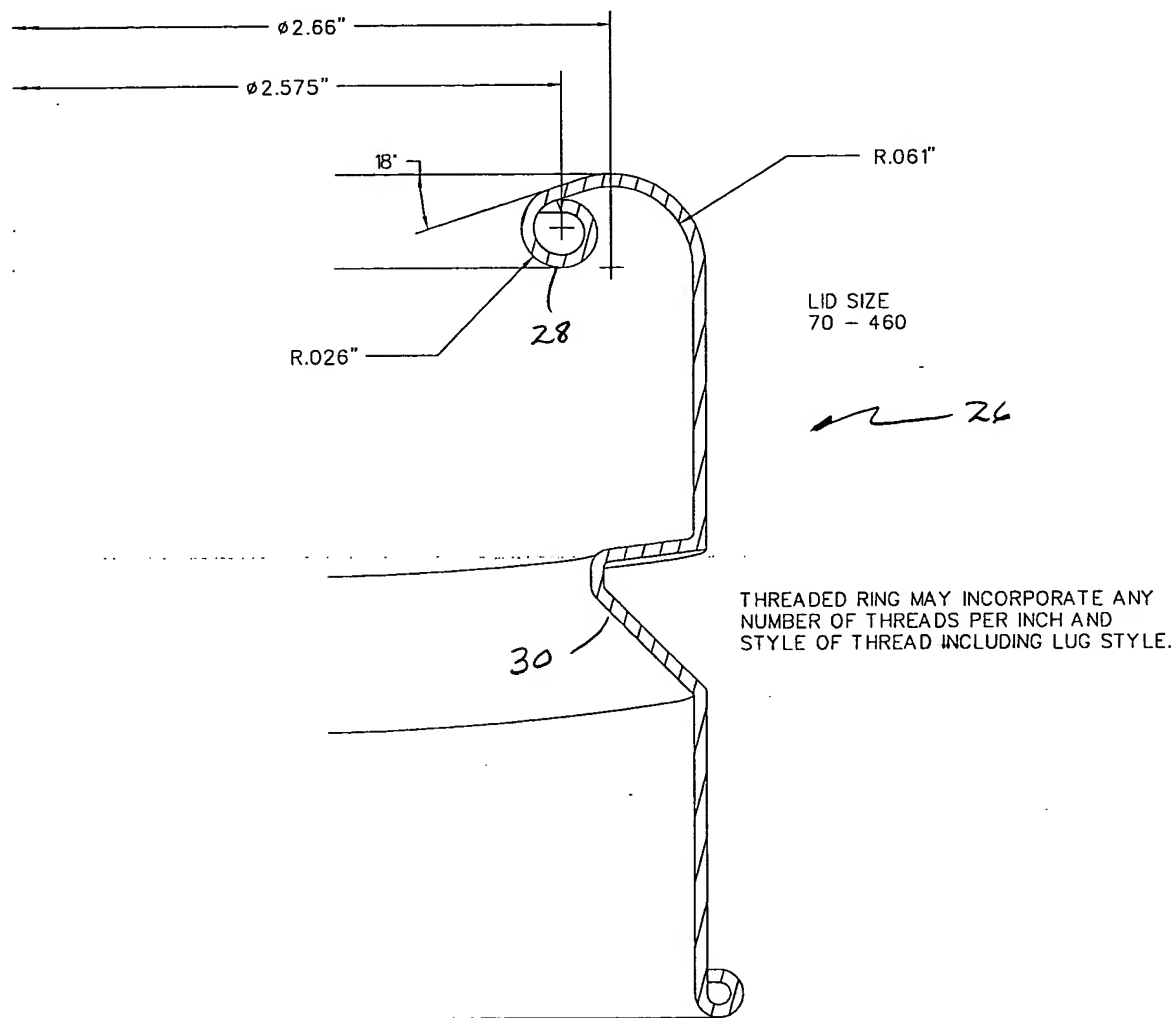


FIG. 4

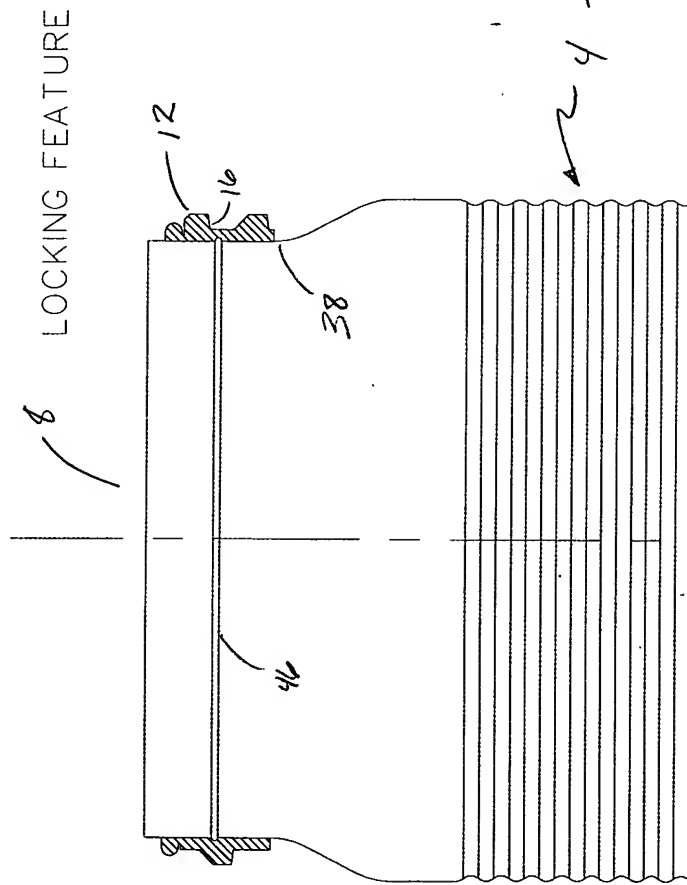


Fig. 5

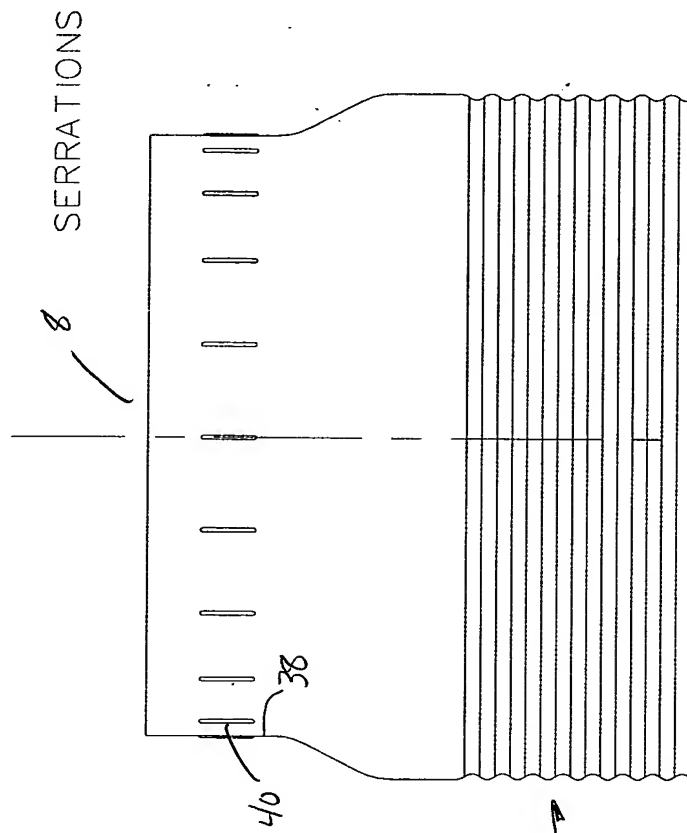
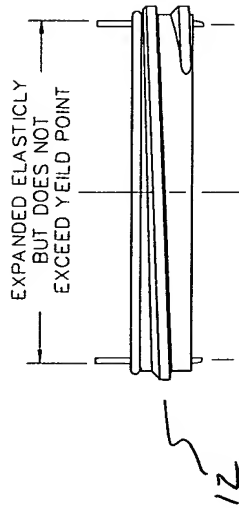


Fig. 6



EXPANDING MECHANISM

THREADED RING MAY INCORPORATE ANY NUMBER OF THREADS PER INCH AND STYLE OF THREAD INCLUDING LUG STYLE.

APPLICATION OF RING TO CAN PRODUCES A DIAMETRICAL PRESS FIT RANGE OF .001" TO .100"

TWO OR THREE PIECE METAL CAN

Fig. 7

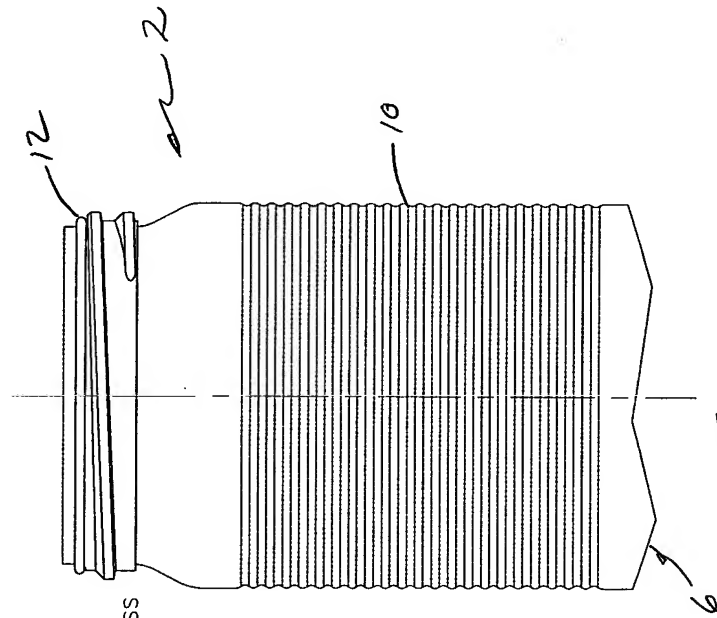


Fig. 8

TWO OR THREE PIECE METAL CAN

THREADED RING MAY INCORPORATE ANY  
NUMBER OF THREADS PER INCH AND  
STYLE OF THREAD INCLUDING LUG STYLE.

EXPANDING MECHANISM

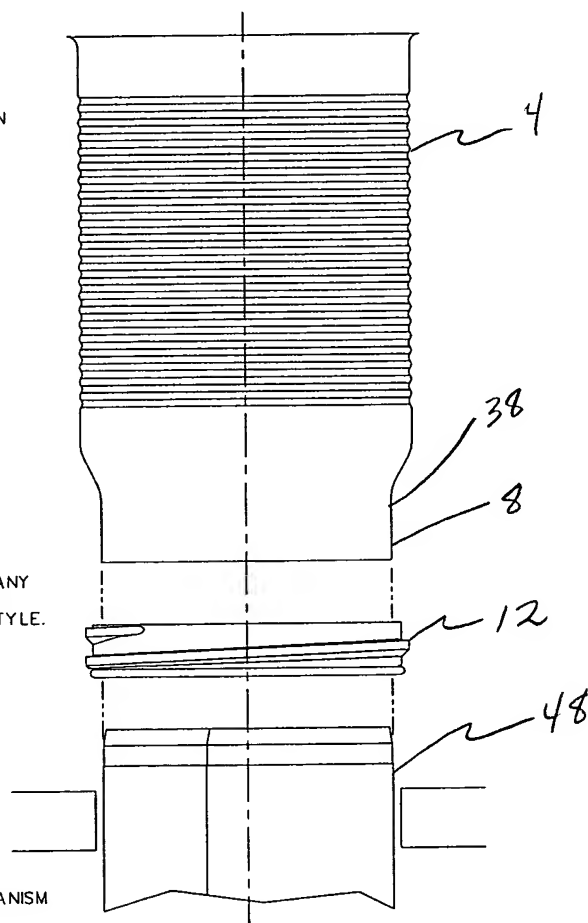
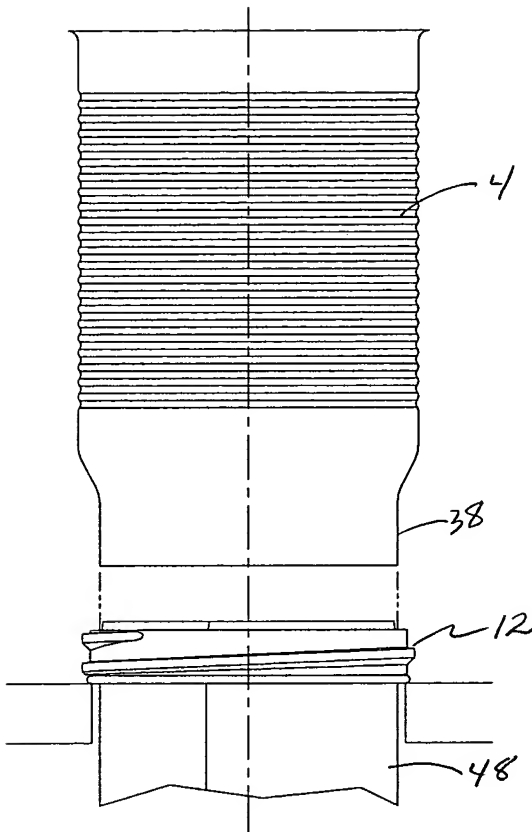
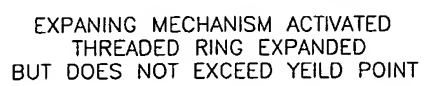


Fig. 9



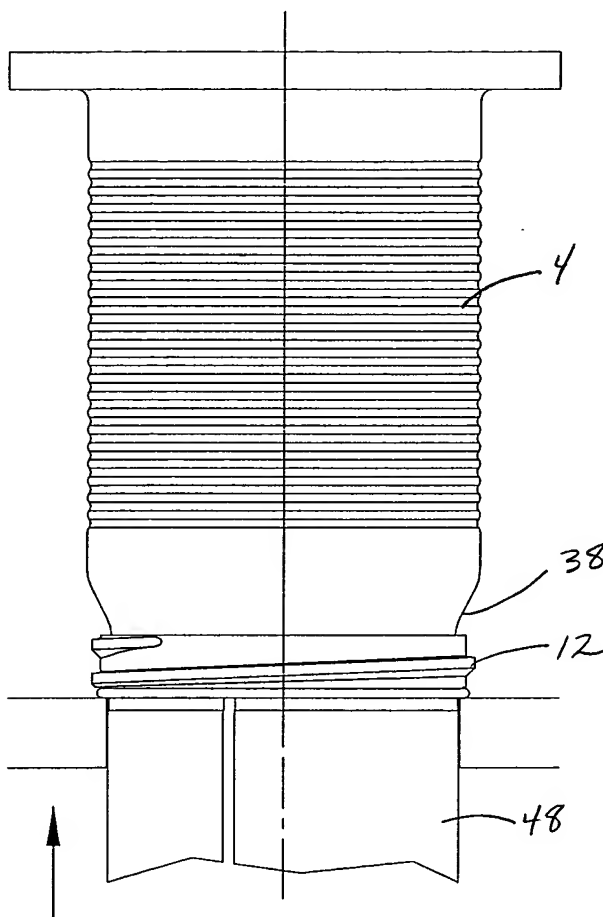
THREADED RING  
AND CAN ONTO  
EXPANDING MECHANISM

FIG. 10



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THREADED RING PUSHED  
UP ONTO CAN

FIG. 12

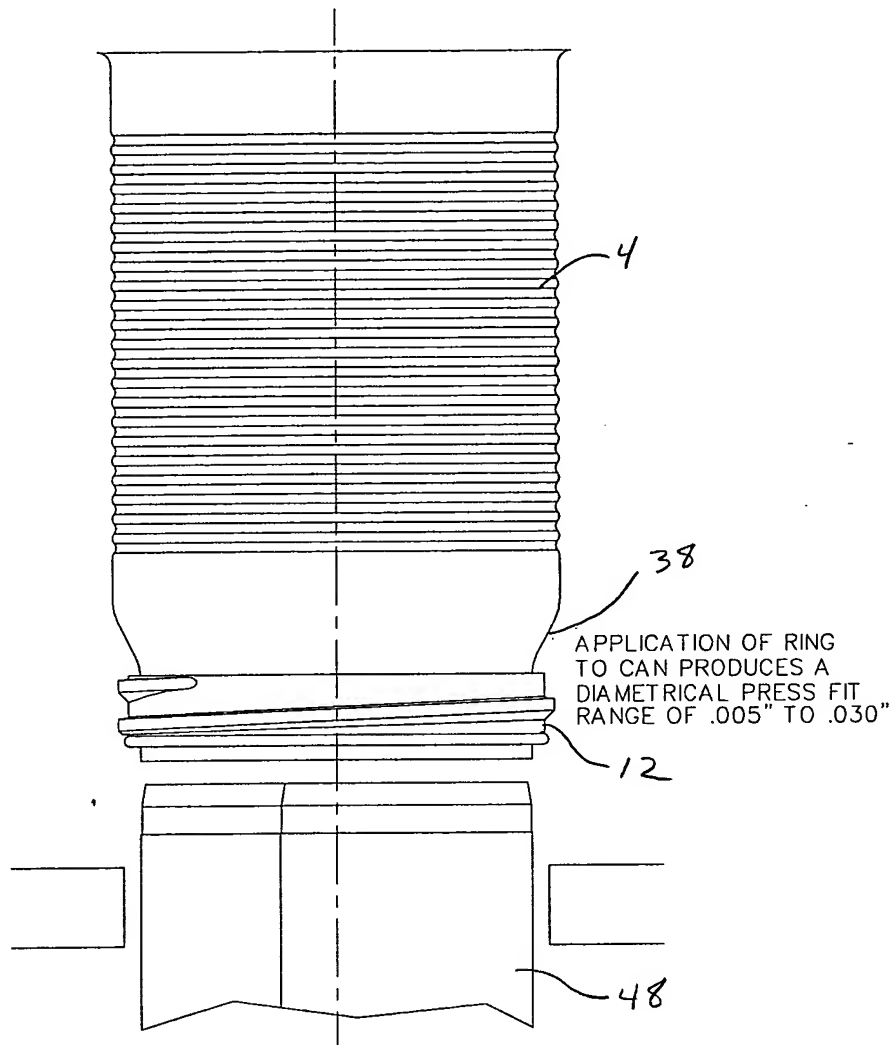


FIG. 13